



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2594-1

Job Sheet 171920



Part No: D2594-1

Job Qty: 300 ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/12/18

Description:

Type: Stock

Note: DWG REV C IPP D 02.08.22 Make in Cobra KJ IPP E 06.12.11 ech 836 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	300 Ea	2/9/18	2/9/18	0.00	0.00	Start Up Machining	Start	JB 18-02-24
100	Hardinge	300 pcs	2/10/18	2/10/18	0.01	8.62	Hardinge	Start	JB 18-02-24
110	QC	300 pcs	2/10/18	2/10/18	0.00	0.00	QC2		
120	QC	300 pcs	2/10/18	2/10/18	0.00	0.00	QC8		JB 18-02-27
130	HandFinish	300 pcs	2/10/18	2/10/18	0.00	0.69	HandFinish1		JB 18-02-28
135	Powdercoat	300 pcs	2/12/18	2/12/18	0.00	0.46	Powdercoat1		JB 18-02-28
150	QC	300 pcs	2/12/18	2/12/18	0.00	0.00	QC3		11 MAR 1 2018
160	Packaging	300 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3	FP001	JB 18-03-01
170	QC21-SA	300 Ea	2/12/18	2/12/18	0.00	0.00	QC21		JB 18-03-01

Part Op 100 - 1-Make as per Dwg D2594-1 and Eolie FA262

Descriptions: 135 - START TIME: 4.45 ON 1.300 FINISH: 5.15 M138467.

160 - LOCATION : FP001

DAS
21
5-80

MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.625	6061-T6 Round Bar .625"	15.6300 ft (.0521 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.625	16	29	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.060inches ± 0.005	0.065 0.055	.058	
2	Plug	0.500inches ± 0.010	0.510 0.490	.500	
3	Plug	0.625inches ± 0.010	0.635 0.615	.623	
4	Plug	0.430inches + 0.000 - 0.002	0.430 0.428	.4295	
5	Plug	0.090inches + 0.000 - 0.002	0.090 0.088	.0895	
6	Plug	0.045inches + 0.000 - 0.002	0.045 0.043	.044	

Plex 2/9/18 11:12 AM Dart.Gagnon.Michelle



Container No: S045169



Part: D2594-1

Job No: 171920

Serial No/Batch: S045169

Revision: D2594

Inspector:

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Date: 02/26/18